

History Of The Shelby Mustang

Introduction: The Birth of an American Legend

The **History Of The Shelby Mustang** is not merely a timeline of automotive production; it is a story of rivalry, innovation, and the relentless pursuit of speed. Few vehicles in the American automotive canon command the same level of reverence as the Shelby Mustang. It represents a perfect storm of talent, timing, and mechanical ambition.

To understand where this iconic muscle car began, one must look back to the early 1960s, a period when the Ford Motor Company was desperate to shed its staid, family-oriented image and capture the hearts of a younger, more performance-hungry generation. Enter Carroll Shelby, a former chicken farmer turned championship-winning racing driver who had already shocked the world by shoehorning a Ford V8 into the lightweight British AC Ace chassis, creating the legendary AC Cobra. The partnership between Shelby and Ford

would go on to define performance for decades, and the story of that collaboration is the very essence of the **History Of The Shelby Mustang**.

The Genesis: How the Mustang Got its Bite

Lee Iacocca's Vision and the Need for Speed

In 1964, the Ford Mustang was a runaway sales success, but its standard powertrains—ranging from an anemic 170-cubic-inch straight-six to a modest 260-cubic-inch V8—were not winning any races. Lee Iacocca, the father of the Mustang, understood that to truly

capture the youth market, the car needed a high-performance halo model. He needed a car that could beat the Chevrolet Corvette on the track and dominate the burgeoning SCCA (Sports Car Club of America) B-Production racing class. Iacocca knew that Ford lacked the in-house racing pedigree to build such a car quickly. So, he turned to the one man who had already proven he could make a Ford-powered car a world-beater: Carroll Shelby.

The Partnership Between Ford and Carroll Shelby

The deal was simple in concept but complex in execution. Ford would supply the cars and the powertrains; Shelby

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The First Generation: The would provide the magic. The plan was to take a standard Mustang fastback, rip out much of the interior, stiffen the suspension, and install a modified version of Ford's new 289-cubic-inch Hi-Po V8. Carroll Shelby's operation in Venice, California, was small but mighty. The team worked feverishly to meet the April 1965 deadline for the car's introduction. The result was a stripped-down, race-ready machine that shared almost nothing with the commuter Mustang sitting in dealerships. This collaboration was the foundational moment in the **History Of The Shelby Mustang**, turning a stylish pony car into a vicious predator.

Original GT350 (1965–1967)

The 1965 Shelby GT350: A Purpose-Built Racer

The 1965 Shelby GT350 was not a gentleman's grand tourer; it was a race car for the street. Under the hood sat a 289-cubic-inch V8 fitted with a large four-barrel carburetor, a high-lift camshaft, and a special intake manifold, producing an advertised 306 horsepower—though actual output was likely closer to 350. To save weight, Shelby removed the back seat, installed a fiberglass hood with a functional scoop, and fitted a simplified interior with a

wood-rimmed steering wheel. These early cars were available only in Wimbledon White with Guardsman Blue Le Mans stripes, a livery that would become synonymous with Shelby performance. The 1965 model is considered the purest expression of Shelby's intent, and it is the cornerstone of any discussion regarding the **History Of The Shelby Mustang**.

Competition Success and the GT350R

To homologate the car for racing, Shelby had to produce 100 units for the street. The true star, however, was the GT350R. This was a no-compromise race car featuring a roll cage, Plexiglas windows,

aluminum body panels, and a tuned engine producing over 350 horsepower. The GT350R dominated the SCCA B-Production class in 1965, beating the Corvette. This success was crucial. It validated Ford's investment and cemented the Shelby brand as a symbol of American racing excellence. Without these early victories, the **History Of The Shelby Mustang** might have ended in 1965, but the wins fueled further development.

The 1966 and 1967 Evolutions

For 1966, the GT350 became slightly more civilized. The back seat returned, more color options were offered, and the car was available in automatic

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transmission. While purists often look down on these changes, they made the car accessible to a wider audience. The 1967 model year brought the most significant aesthetic change: a larger, more aggressive body. To fit the new 390-cubic-inch "Police Interceptor" V8 (and soon the legendary 427 side-oiler), Ford gave the Mustang a bigger nose with a gaping mouth. Shelby took this design and ran with it, adding fiberglass extensions to the front fenders and a gurney bubble to the hood. The 1967 car also introduced the **GT500** nameplate, originally fitted with the 428-cubic-inch Police Interceptor engine. The 1967 model remains one of the most visually striking cars in the **History Of The Shelby Mustang**.

The Big-Block Era: The Rise of the GT500 (1968–1970)

1968: The Year of the King of the Road

By 1968, Carroll Shelby's focus was shifting back to his own projects and his relationship with Ford was becoming strained due to corporate politics. However, the cars bearing his name continued to evolve. The biggest news for 1968 was the introduction of the **GT500KR** (King of the Road). This car was equipped with Ford's 428-cubic-inch Cobra Jet V8, an engine designed specifically for drag racing but installed in a street car. The Cobra Jet featured

ram-air induction, heavy-duty rods, and a modified intake. The KR was a monster, capable of dominating the quarter-mile. The 1968 models also saw a styling refresh, including a unique front grille and side scoops. This era marked the shift from the nimble, corner-carving GT350 to the raw, straight-line power of the GT500.

1969-1970: The Peak of Aggression

The 1969 and 1970 models represent the most radical styling of the entire **History Of The Shelby Mustang**. Ford took over the assembly of the cars (moving production from Shelby's shop to the A.O. Smith Company), and the design

became even more extreme. The 1969 Shelby featured a competition-style fiberglass hood with a huge functional scoop, a ducktail rear spoiler, and a unique front end with a central grille and driving lights. The interior received wood grain trim and a full console. While the GT350 and GT500 continued, production numbers were dropping. By 1970, the pony car market was softening due to rising insurance costs and emissions regulations. The last 1970 Shelby Mustangs were essentially leftover 1969 models with minor trim changes. The final car rolled off the line, ending the first chapter of the **History Of The Shelby Mustang**.

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Hiatus (1971–2004)

For over three decades, the name "Shelby" was largely absent from Ford showrooms. The 1970s and 1980s were difficult for high-performance vehicles in America. The oil crisis, strict emissions laws, and high insurance premiums killed the original muscle car era. Carroll Shelby remained active, working with Dodge on the Omni GLH and Viper, but the Mustang Shelby was gone. During this period, the original cars became highly sought-after collector's items. Values for the 1965 GT350 and the 1968 GT500KR skyrocketed. Enthusiasts kept the flame alive through restoration clubs

and aftermarket parts. While Ford released high-performance Mustangs like the SVO, the Cobra, and the Mach 1, the official Shelby nameplate remained dormant. The gap in the **History Of The Shelby Mustang** only made the eventual return more dramatic.

The Revival: The Modern Shelby Era (2005–2014)

2005–2006: The Shelby GT-H and the Return of the Name

The modern rebirth of the Shelby Mustang began quietly in 2006 with the release of the Shelby GT-H. This car was built in partnership with Hertz Rent-a-

Car, paying homage to the famous "Rent-a-Racer" program of the 1960s. It was a black-and-gold fastback with a Ford Racing power pack. The car was an immediate hit, signaling to Ford that the market was ready for a true Shelby-badged Mustang. This was the crucial test balloon that confirmed the commercial viability of reviving the **History Of The Shelby Mustang** for a new generation.

2007-2009: The Shelby GT500 Returns

In 2007, Ford introduced the fully fledged Shelby GT500. This was not a concept car; it was a production vehicle designed by Ford's SVT (Special Vehicle Team)

with Carroll Shelby's direct involvement. It was powered by a supercharged 5.4-liter V8 producing 500 horsepower. The car was a brute, featuring a six-speed manual transmission, massive Brembo brakes, and a bespoke suspension. It brought the spirit of the original 1968 GT500 into the modern age. The 2007-2009 models were the first official Shelby Mustangs in nearly four decades, and they sold extremely well. They proved that the bond between the Ford Mustang and the Shelby name was still potent.

2010-2014: Refinement and Increased Power

The 2010 model year brought a

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significant redesign to the Mustang platform, and the Shelby GT500 followed suit. The new car was more aerodynamic and technologically advanced. The engine was upgraded to a 5.4-liter supercharged V8 producing 540 horsepower. By 2013, the GT500 received a major power bump to 662 horsepower from a 5.8-liter supercharged V8 engine, making it the most powerful production V8 in the world at the time. This generation also saw the return of the Shelby GT350 in 2011, but this time it was a naturally aspirated, track-focused car built by Shelby American (the aftermarket company) rather than Ford. The 2013 GT500 was a fitting end to the first decade of the modern revival, proving that the **History**

Of The Shelby Mustang was still being written with benchmarks of sheer power.

The Modern Era: Technology and Precision (2015–Present)

2015-2020: The Shelby GT350 and GT350R

The 2015 model year marked a seismic shift in the philosophy of the Shelby Mustang. Instead of just adding more boost, Ford created a naturally aspirated masterpiece. The 2015 Shelby GT350 and GT350R were powered by a flat-plane crank 5.2-liter V8, codenamed

"Voodoo." This engine revved to over 8,000 RPM and produced 526 horsepower with a sound unlike any other American V8. The GT350R took it a step further, deleting the rear seats, adding carbon fiber wheels, and a massive rear wing. These cars were built to compete with European sports cars like the Porsche 911 GT3. They emphasized handling, braking, and chassis balance over raw straight-line speed. The GT350R is widely considered one of the best-handling Mustangs ever built.

2020-2022: The 760-

Horsepower Super Snake

While Ford worked on the ultimate Shelby, Shelby American continued to produce aftermarket upgrades. The 2020 Shelby Super Snake, based on the GT500, became a 760-horsepower hyper-muscle car. These cars were not produced by Ford directly but were authorized and modified by Shelby American. They featured wide-body kits, supercharger upgrades, and extensive suspension modifications. The Super Snake name carries a heavy weight in the **History Of The Shelby Mustang**, representing the absolute pinnacle of aftermarket performance.